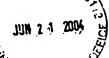
Docket No. K-2126



COMBINED DECLARATION AND POWER OF ATTORNEY

(ORIGINAL, DESIGN, NATIONAL STAGE OF PCT OR CIP APPLICATION)

Asa below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name, I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled: PROCESS FOR MACHINING

the s	pecific	ation of w	hich: <i>(complete (a),</i>	(b) or (c) for type of ap	plication)		
			REGUL	AR OR DESIGN APP	PLICATION		
(a) (b)	[] [X]						
			PCT FILED APPI	LICATION ENTERING	NATIONAL STAGE		
(c)	[]	was desc amended		n International Applicat	tion No filed (on and as	
		ACK	NOWLEDGMENT O	F REVIEW OF PAPE	RS AND DUTY OF CA	MDOR	
				nderstand the contents amendment referred t	s of the above identifie o above.	d specification,	
				ation which is materia Regulations. §1.56(a	I to the examination of a).	this application in	
(X] In (complianc	e with this duty there	is attached an information	ation disclosure staten	nent. 37 CFR 1.97.	
				PRIORITY CLAIM			
for p	atent o	or inventor	's certificate listed be	elow and have also ide	ates Code §119 of any entified below any fore the application on whi	ign application for	
				(complete (d) or (e)))		
(d)	[X]	no such	applications have be	en filed.			
(e)	(e) [] such applications have been filed as follows:						
	EARLIEST FOREIGN APPLICATION(S), IF ANY FILED WITHIN 12 MONTHS (6 MONTHS FOR DESIGN) PRIOR TO SAID APPLICATION						
Country		intry	Application No.	Date of Filing (day, month, year)	Date of Issue (day, month, year)	Priority Claimed	
_		ALL I		TION(S), IF ANY FILE R DESIGN) PRIOR TO	D MORE THAN 12 MG SAID APPLICATION	ONTHS	
Country		intry	Application No.	Date of Filing (day, month, year)	Date of Issue (day, month, year)	Priority Claimed	

CONTINUATION-IN-PART

(complete this part only if this is a continuation-in-part application)

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Registrations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

(Application Serial No.)	(Filing Date)	(Status)	(patented, pending, abandoned)
(Application Serial No.)	(Filing Date)	(Status)	(patented, pending, abandoned)

POWER OF ATTORNEY

As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. (List name and registration number)

John J. Prizzi Registration No. 29,970 Larry R. Meenan Registration No. 33,423 Stephen A. Bucchianeri Registration No. 54,928 Kevin P. Weldon Registration No. 47,307 Registration No. 34,979 Stanislav Antolin James G. Porcelli Registration No. 33,757 Registration No. 28,688 Stephen T. Belsheim Registration No. 35,252 Thomas Lizzi

SEND CORRESPONDENCE TO:

DIRECT TELEPHONE CALLS TO:

John J. Prizzi Kennametal Inc. P. O. Box 231 Latrobe, PA 15650 John J. Prizzi (724) 539-5331

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of sole or fire	st inventor Parag L. Hegde				
nventor's signature					
Date 4th JUNE	2004 Country of Citizenship India				
Residence	102 Wild Turkey Drive, Greensburg, PA 15601				
Post Office Address	102 Wild Turkey Drive, Greensburg, PA 15601				
Full name of second jo	int inventor, if any Paul D. Prichard				
Inventor's signature					
	Country of Citizenship U.S.A.				
Residence	1022 Faulkner Way, Greensburg, PA 15601				
Post Office Address	1022 Faulkner Way, Greensburg, PA 15601				
Full name of third joint	inventor, if any Gregory A. Hyatt				
Inventor's signature					
Date	Country of Citizenship U.S.A.				
Residence	112 Mohawk Drive, Barrington, IL 60010				
Post Office Address	112 Mohawk Drive, Barrington, IL 60010				



COMBINED DECLARATION AND POWER OF ATTORNEY

Page 1 of 2

(ORIGINAL, DESIGN, NATIONAL STAGE OF PCT OR CIP APPLICATION)

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name, I believe I am the

plural names a	and sole inventor (if only one name is listed below) or a are listed below) of the subject matter which is claime tled: <u>PROCESS FOR MACHINING</u>						
the specification of which: (complete (a), (b) or (c) for type of application)							
	REGULAR OR DESIGN APPLIC	ATION					
\-', \							
•	PCT FILED APPLICATION ENTERING NA	ATIONAL STAGE					
	was described and claimed in International Application mended on	No filed on and as					
	ACKNOWLEDGMENT OF REVIEW OF PAPERS	AND DUTY OF CANDOR					
	e that I have reviewed and understand the contents of claims, as amended by any amendment referred to at						
	e the duty to disclose information which is material to with Title 37, Code of Federal Regulations. §1.56(a).	the examination of this application in					
[X] In com	mpliance with this duty there is attached an information	n disclosure statement. 37 CFR 1.97.					
	PRIORITY CLAIM						
for patent or in	n foreign priority benefits under Title 35, United States inventor's certificate listed below and have also identifientor's certificate having a filing date before that of the	ied below any foreign application for					
	(complete (d) or (e))						
(d) [X] no	(d) [X] no such applications have been filed.						
(e) [] su	(e) [] such applications have been filed as follows:						
	EARLIEST FOREIGN APPLICATION(S), IF ANY FI (6 MONTHS FOR DESIGN) PRIOR TO SA						
Country	Date of Filing ry Application No. (day, month, year) (day, month, year)	Date of Issue day, month, year) Priority Claimed					
	ALL FOREIGN APPLICATION(S), IF ANY FILED M (6 MONTHS FOR DESIGN) PRIOR TO SA						
Country	Date of Filing ry Application No. (day, month, year) (day, month, year)	Date of Issue day, month, year) Priority Claimed					

CONTINUATION-IN-PART

(complete this part only if this is a continuation-in-part application)

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Registrations \$1.56(a) which occurred between the filing date of the prior application and the national or

Registrations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:				
(Application Serial No.)	(Filing Date)	(Status)	(patented, pending, abandoned)	
(Application Serial No.)	(Filing Date)	(Status)	(patented, pending, abandoned)	
	POWER	OF ATTORNEY		
As a named inventor, I here and transact all business in (List name and registration)	the Patent and Trader		or agent(s) to prosecute this application ted therewith.	
John J. Priz	zi	Registration	n No. 29,970	
Larry R. Me			n No. 33,423	
	Bucchianeri		n No. 54,928	
Kevin P. We			n No. 47,307	
Stanislav A			n No. 34,979	
James G. P Stephen T.	- · - - · · ·		n No. 33,757 n No. 28,688	
Thomas Liz			1 No. 35,252	
SEND CORRESPO	NDENCE TO:	DIRECT TELEF	PHONE CALLS TO:	
John J. Prizzi		John J. Priz	zzi	
Kennametal Inc	•	(724) 539-5	5331	
P. O. Box 231				
Latrobe, PA 15	650			
I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon. Full name of sole or first inventor Parag L. Hegde				
Inventor's signature	eritor <u>rarag c. riec</u>	<u>uc</u>		
Date	Country	of Citizenship	India	
Residence 102	Wild Turkey Drive, G	reensburg, PA 15	601	
Post Office Address102	Wild Turkey Drive, G	reensburg, PA 15	601	
Full name of second joint in	ventornif any Paul D	. Prichard		
Inventor's signature(AN BORD			
Date 6-1-04		of Citizenship		
	22 Faulkner Way, Gree			
Post Office Address102	22 Faulkner Way, Gree	ensburg, PA 1560	1	
Full name of third joint inver		A. Hyatt		
Inventor's signature		-4 O'M	11 C A	
Date	Country	of Citizenship	U.S.A.	

112 Mohawk Drive, Barrington, IL 60010

Post Office Address 112 Mohawk Drive, Barrington, IL 60010

Residence __

Docket No. <u>K-2126</u>



COMBINED DECLARATION AND POWER OF ATTORNEY

(ORIGINAL, DESIGN, NATIONAL STAGE OF PCT OR CIP APPLICATION)

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name, I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled: PROCESS FOR MACHINING

inve	ntion e	entitled: P	ROCESS FOR MAC	HINING			
the s	specific	cation of v	which: (complete (a),	(b) or (c) for type of ap	pplication)		
			REGUI	LAR OR DESIGN APP	PLICATION		
(a) (b)							
			PCT FILED APP	LICATION ENTERING	NATIONAL	STAGE	
(c)	[]		cribed and claimed i	n International Applica	tion No	filed on	and as
		ACK	NOWLEDGMENT C	F REVIEW OF PAPE	RS AND DUT	Y OF CAN	DOR
				nderstand the contents amendment referred t		identified	specification,
				nation which is materia al Regulations. §1.56(a		nation of th	is application in
İ	[X] In (complianc	e with this duty there	e is attached an informa	ation disclosu	re stateme	nt. 37 CFR 1.97.
				PRIORITY CLAIM	P (
for p	oatent o	or invento	r's certificate listed be	der Title 35, United Sta elow and have also ide ing date before that of	entified below	any foreign	application for
				(complete (d) or (e)))		
(d)	[X]	no such	applications have be	een filed.			
(e)	[]	such ap	plications have been	filed as follows:			
		EARI		PLICATION(S), IF AN' R DESIGN) PRIOR TO			NTHS
Country		untry	Application No.	Date of Filing (day, month, year)	Date of i (day, monti		Priority Claimed
****	Cou		(6 MONTHS FOR	TION(S), IF ANY FILE R DESIGN) PRIOR TO Date of Filing (day, month, year)	D MORE THA SAID APPLIC Date of I	CATION	NTHS Priority Claimed
Country		aru y	Application No.	(day, monus, year)			Thomy Orallied

CONTINUATION-IN-PART

(complete this part only if this is a continuation-in-part application)

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Registrations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

(Application Serial No.)	(Filing Date)	(Status)	(patented, pending, abandoned)
(Application Serial No.)	(Filing Date)	(Status)	(patented, pending, abandoned)

POWER OF ATTORNEY

As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. (List name and registration number)

Registration No. 29,970 John J. Prizzi Registration No. 33,423 Larry R. Meenan Stephen A. Bucchianeri Registration No. 54,928 Registration No. 47,307 Kevin P. Weldon Registration No. 34,979 Stanislav Antolin James G. Porcelli Registration No. 33,757 Registration No. 28,688 Stephen T. Belsheim Thomas Lizzi Registration No. 35,252

SEND CORRESPONDENCE TO:

DIRECT TELEPHONE CALLS TO:

John J. Prizzi Kennametal Inc. P. O. Box 231 Latrobe, PA 15650 John J. Prizzi (724) 539-5331

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of sole or fire	st inventor Parag L. Hegde
	Country of Citizenship India
	102 Wild Turkey Drive, Greensburg, PA 15601
Post Office Address	102 Wild Turkey Drive, Greensburg, PA 15601
Full name of second jo	int inventor, if any Paul D. Prichard
Inventor's signature	
Date	Country of Citizenship U.S.A.
Residence	1022 Faulkner Way, Greensburg, PA 15601
Post Office Address	1022 Faulkner Way, Greensburg, PA 15601
	inventor, if any Gregory A. Hyatt
Inventor's signature	Lugoy Batt
Date 6-14-04	Country of Citizenship U.S.A.
	112 Mohawk Drive, Barrington, IL 60010
Post Office Address	112 Mohawk Drive, Barrington, IL 60010